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ISO 13920 Welded Construction			ISO 2768 General Tolerances			S 12708 Steel Casting		
L mm	A ±	E ±	L mm	m ±	K ±	L mm	Ham	Isl.
<1000	2,0	1,5	<1000	6,0	0,8	<1000	6,0	0,8
<400	1,0	1,0	<16000	8,0	7,0	<630	4,0	0,7
30-120	1,0	0,5	<20000	8,0	7,0	<400	3,0	0,6
2-30	1,0	0,5	<16000	7,0	6,0	<250	3,0	0,4
L mm	A ±	E ±	<12000	6,0	5,0	100	2,0	0,3
Nom. Size	Class		<8000	5,0	4,0	40	1,5	0,2
			<4000	4,0	3,0	L mm	Ham	Isl.
			<2000	3,0	2,0	Nom. Size	Class	
			<1000	2,0	1,5	<4000	2,0	0,4
						<2000	1,2	0,4
						<1000	0,8	0,3
						<400	0,5	0,3
						30-120	0,3	0,2
						2-30	0,2	0,1
						L mm	m ±	K ±
						Nom. Size	Class	
						>20000	9,0	8,0
						<20000	8,0	7,0
						<16000	7,0	6,0
						<12000	6,0	5,0
						<8000	5,0	4,0
						<4000	4,0	3,0
						<2000	3,0	2,0
						<1000	2,0	1,5
						<400	1,0	1,0
						30-120	1,0	0,5
						2-30	1,0	0,5
						L mm	A ±	E ±
						Nom. Size	Class	

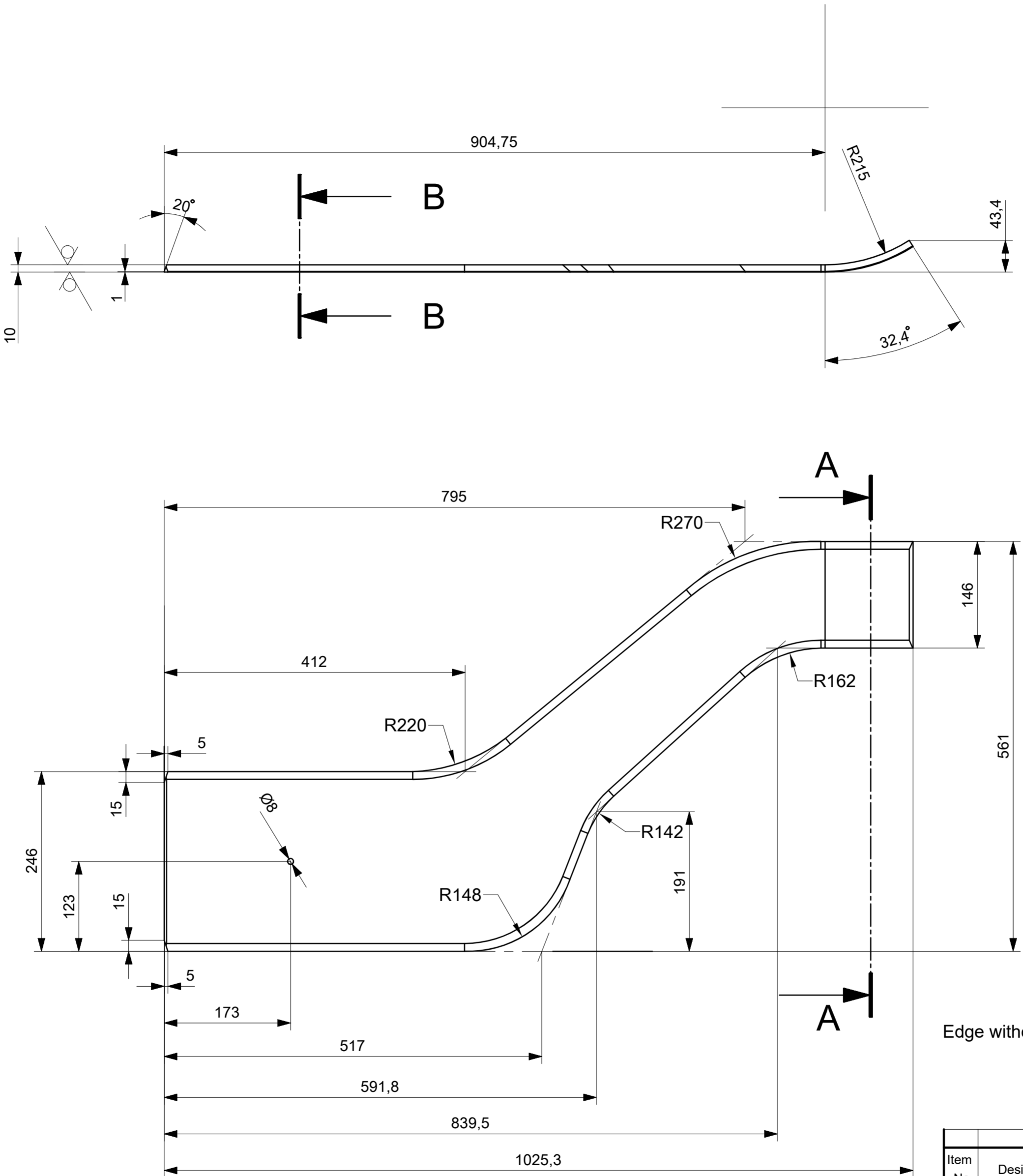
STEEL SHEETS NOTES:

Thermal cutting - Classification of thermal cuts -
Geometrical product specification and quality tolerances
According to EN ISO 9013 - 231

Hot-rolled steel plates 3 mm thick or above -
Tolerances on dimensions and shape
According to EN10029 - B


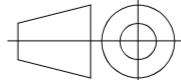
True length theoretically according to DIN 6935

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness					
Paint/Color		Modf. No	Modification Description	Date	Sign



Edge without dimension according to DIN ISO 13715

±0.3

				S355J2 EN 10025		17.2
Item No	Designation Name of Item	Qty.	Standard Identification No Company	Material Company Code	Dimension	Weight (Kg)
ISO 21920-1		ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>
EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/>	Weld Pro.	Cast Steel	ISO 13920	A <input checked="" type="checkbox"/> B <input type="checkbox"/> E <input checked="" type="checkbox"/> F <input type="checkbox"/>
Approved	T.BAZ	12.07.2024	Scale	 Turkish Railway Vehicles Industry Inc.		
Checked	M.ÇUHADAR	12.07.2024	1 : 5			
Prepared	T.ŞABA	12.07.2024				
		Internal plate RH			EM20.24.03.52004	
Date:		Parts List No:		Sheet: 1/1	Size: A2	Rev: 00